

DEPARTMENT OF TRANSPORTATION - District 4 Toll Bridge Program

333 Burma Rd.
Oakland, CA 94607
(510) 622-5660, (510) 286-0550 fax



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April 27, 2007

Contract No. 04-0120F4
04-SF-80-13.2 / 13.9
Self-Anchored Suspension Bridge
Letter No. 05.03.01-000220

Michael Flowers
Project Executive
American Bridge/Fluor Enterprises, a JV
375 Burma Road
Oakland, CA 94607

Dear Michael Flowers,

Non-Compliance Report No. 2

This is to provide notification to ABF regarding the recent issuance of a non-conformance report (NCR) at the Zhenhua Port Machinery Company, Ltd. (ZPMC) facility in Shanghai, China. Verbal notification of the NCR was provided on-site to ABF representative Nate Lindell on April 18, 2007.

ABF personnel submitted a radiographic test (RT) film from welder qualification tests for the Department's approval. During the review, the weld quality of several welds could not be determined due to the lack of weld preparation prior to radiography and an adequate review was not performed prior to submission to the Department. ABF's Quality Control Manager (QCM) is responsible for reviewing all documents prior to submission for approval.

We were informed on-site by Nate Lindell that the proposed method of resolution would be to have this film and all subsequently produced film properly reviewed prior to requesting approval. If this is not the case, please advise immediately of corrective actions to be taken.

NCR No. 2 is attached for your information.

Sincerely,

A handwritten signature in blue ink that reads "Gary Purcell".

GARY PURSELL
Resident Engineer

Attachment

cc: Rick Morrow
file: 05.03.01